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earwheelto approx.

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150°C (302°F) prior to the installation.

Place the key in the keyway of the

crankshaft and press on the gearwheel. Oil the new main bearing halves (with oil hole) and install them in the block. Put in the crankshaft.

NOTE! The main bearing shell at the flywheel also functions

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Instructions > Gear

Shift Assembly,
Remove and Install (F
23) Gear Shift

Assembly, Remove
and Install (F 23)

Remove . 1. Detach
crash box Note: The
fuel system remains
closed. • Z 13 DT/Z
17 DTH • Y 17 DT : 2.
Detach ...

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2. Last digit of year: 3.

Work shift (1 = early

shift, 2 = late shift) 4.

Transmission type

F13+ M = F13+

(modified F13

gearbox as of model

year 2007) Z = F13+

MTA (modified

F13-MTA gearbox

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with modified 3rd gear
ratio, model year

2007 only) P = F13+

5. Transmission code

: W = Wide Ratio : C

= Close Ratio : E =

Economy Ratio: 6.

Final drive ratio

Copyright code : c2a5

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